

Tight head drums ODD, Fully drainable also with centric filling hole



Advantages

- UN homologation for fluid dangerous goods
- Compliance with 94/62 EC
- Coatings also can comply with EC 1895/2005, AP 96 (5) EC, BAG, BGA, FDA, EU 90.128/EEC
- ODD version enable the drum to empty leaving less residue than a standard drum, due to optimum drainage configuration in the head
- When drum is empty materials can be recycled without any problems

Construction

- Body overlapped welded, top/bottom seamed to body with injected sealing compound
- 2" and 3/4" bungs in the top
- Different hoops and corrugations possible
- Standard hoop can be reduced to facilitate containerisation

Materials

- Mild steel St 12.03, galvanized or stainless steel

Surface treatment

- Galvanized or lacquered
- Interior plain steel or lacquer lining for aggressive chemicals
- exactly suitable for your products
- On line silk screening on body and top available

Remarks

- Designed for optimum strength and volume

Quality management

- ISO 9001 : 2008
- DIN EN 15593 : 2008



11.006 E

"Box-in-Drum"

A rational way to keep your samples, reference sample or 3/4" taps clean and handy. Compatible with most 2" flanges, fine thread. Sealing ring in PE or rubber. Different colors and printed tab seals available.

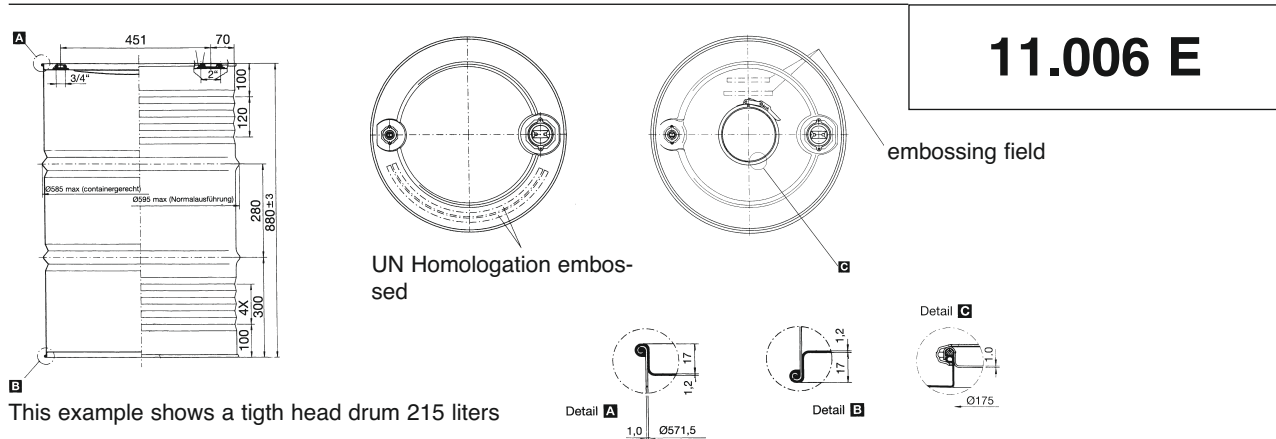


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Technical information



11.006 E

This example shows a tight head drum 215 liters

Tight head steel drums

Capacity Ltr.	Diameter mm	Thickness mm Bottom/Body/Top	UN Marking	Remarks
32,5	305 / 295	0,6 / 0,5 / 0,6	UN 1A1/Y/280../CH2099	
35	320 / 301	1,0 / 0,75 / 1,0	UN 1A1/X/250../CH2067	
35	320 / 301	0,75 / 0,75 / 0,75	UN 1A1/X3.0/550../CH2063	Seamed ring top/bottom
60	385 / 366	1,0 / 1,0 / 1,0	UN 1A1/X3.0/550../CH2100	Seamed ring top/bottom
64	385 / 370	1,0 / 0,75 / 1,0	UN 1A1/Y/280../CH2030 UN 1A1/X/280../CH2030	Flat seam Round seam
58 / 64	385 / 370	1,0 / 1,0 / 1,0	UN 1A1/X/280../CH2075 UN 1A1/X2.0/280../CH2075	Flat seam Round seam
64	385 / 370	1,2 / 1,0 / 1,2	UN 1A1/X/550../CH2419	
64	385 / 370	0,6 / 0,5 / 0,5	UN 1A1/Z/180../CH2828	
115	463 / 444	1,0 / 1,0 / 1,0	UN 1A1/X/280../CH2101	
115	463 / 444	1,0 / 1,0 / 1,0	UN 1A1/X2.0/500../CH/EGI-3134	Seamed ring top/bottom
135	463 / 444	1,0 / 1,0 / 1,0	UN 1A1/X/280../CH2101	
175	571,5	1,2 / 1,2 / 1,2	UN 1A1/X2.0/280../CH2121	
215	571,5	1,0 / 0,75 / 1,0	Y1.8/250/ UN 1A1/X/250../CH2018	
215	571,5	1,0 / 0,9 / 1,0	UN 1A1/X1.5/300../CH/EGI-3928	
215	571,5	1,0 / 1,0 / 1,0	UN 1A1/X1.8/350../CH2025 DOT E 10352 STC 20-55-M	
216,5	571,5	1,0 / 1,0 / 1,0	UN 1A1/X1.8/600../CH/EGI-3238	B/B/D welded
215	571,5	1,2 / 1,2 / 1,2	UN 1A1/X2.0/400../CH2024 DOT 17E 495 STC 18-55-M	
215	571,5	1,2 / 1,0 / 1,2	UN 1A1/X1.6/300../CH2073 DOT 17E 495 STC 20/18-55-M	
216,5	571,5	1,2 / 1,2 / 1,2	UN 1A1/X2.0/425../CH2074	Seamed ring top/bottom
216,5	571,5	1,5 / 1,5 / 1,5	UN 1A1/X2.0/300../CH2587 DOT 17E 495 STC 16-55-M	
216,5	571,5	2 x 1,5 / 1,2 / 2 x 1,5	UN 1A1/X2.0/425../CH3103	double top
215	571,5	1,5 / 1,2 / 1,5	UN 1A1/X2.0/400../CH/EGI-3430	
215	571,5	1,5 / 1,2 / 1,5	UN 1A1/X3.0/1000../CH/EGI-3633	B/B/D welded

Tight head steel drums/OD/with centric filling hole

115	463 / 444	1,00 / 1,00 / 0,75 (Top 1,00)	UN 1A2/X/280../CH3113 closure ring 20 x 1,0 mm galvanized	filling opening Ø 175 mm
175	571,5	1,00 / 1,00 / 1,00 (Top 0,60)	UN 1A2/X/175/S../CH/EGI3119 closure ring 27 x 1,0 mm galvanized	filling opening Ø 285 mm UN for solids
215	571,5	1,00 / 1,20 / 0,75 (Top 1,00)	UN 1A2/X/280../CH3102 closure ring 20 x 1,0 mm galvanized	filling opening Ø 175 mm

Other sizes and design upon request

For more information please contact us and ask for detailed technical documentation

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